



MISC Inst. # 2025094362, Pg: 1 of 1 Rec Date: 11/19/2025 09:53:57.950

Fee Received: \$10.00 By: SN

Douglas County, NE Assessor/Register of Deeds Michael J. Goodwillie

When recorded return to:  
Fullenkamp Jobeun Johnson & Beller LLP  
11440 West Center Road Suite C  
Omaha, NE 68144  
dkl

**STATEMENT REGARDING  
SANITARY AND IMPROVEMENT DISTRICT NO. 609  
OF DOUGLAS COUNTY, NEBRASKA**

1. NAMES OF CURRENT BOARD OF TRUSTEES:

Christian Kloster  
Michelle Grandgenett  
Elise Kloster  
Amanda Sudbeck  
Amanda Baker

2. NAME OF CURRENT ATTORNEY, ACCOUNTANT & FISCAL AGENT:

a) Attorney: Fullenkamp Jobeun Johnson & Beller LLP  
b) Accountant: Lutz & Company PC  
c) Fiscal Agent: Bluestem Capital Partners

3. PRINCIPAL INDEBTEDNESS AS OF JUNE 30, 2025:

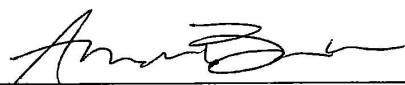
Warrants: \$ 22,904,770.65  
Bonds: \$ 8,500,000.00

4. CURRENT LEVY (per \$100 of actual valuation):

General Fund \$0.900000  
Bond \$ - 0 -

DATED: Sept 9, 2025 .

**SANITARY AND IMPROVEMENT DISTRICT  
NO. 609 OF DOUGLAS COUNTY, NEBRASKA**

By:   
Amanda Baker, Clerk

FULL 1

VSJ