



MISC Inst. # 2025094362, Pg: 1 of 1 Rec Date: 11/19/2025 09:53:57.950

Fee Received: \$10.00 By: SN

Douglas County, NE Assessor/Register of Deeds Michael J. Goodwillie

When recorded return to:
Fullenkamp Jobeun Johnson & Beller LLP
11440 West Center Road Suite C
Omaha, NE 68144
dkl

**STATEMENT REGARDING
SANITARY AND IMPROVEMENT DISTRICT NO. 609
OF DOUGLAS COUNTY, NEBRASKA**

1. NAMES OF CURRENT BOARD OF TRUSTEES:

Christian Kloster
Michelle Grandgenett
Elise Kloster
Amanda Sudbeck
Amanda Baker

2. NAME OF CURRENT ATTORNEY, ACCOUNTANT & FISCAL AGENT:

- a) Attorney: Fullenkamp Jobeun Johnson & Beller LLP
- b) Accountant: Lutz & Company PC
- c) Fiscal Agent: Bluestem Capital Partners

3. PRINCIPAL INDEBTEDNESS AS OF JUNE 30, 2025:

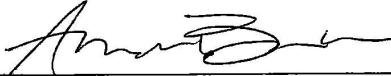
Warrants: \$ 22,904,770.65
Bonds: \$ 8,500,000.00

4. CURRENT LEVY (per \$100 of actual valuation):

General Fund \$0.900000
Bond \$ - 0 -

DATED: Sept 9, 2025.

**SANITARY AND IMPROVEMENT DISTRICT
NO. 609 OF DOUGLAS COUNTY, NEBRASKA**

By: 
Amanda Baker, Clerk

FULL1

VSJ